

Work Order ID 134567

Thursday, July 09, 2015 7:20:11 AM

134567

Page 2

Item ID: D3832-13

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 7/9/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/9/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ

JUL 10 2015

MLJ

JUL 09 2015

Picklist Print

Thursday, July 09, 2015 7:20:14 AM

Page 1

Work Order ID: 134567

134567

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 7/9/2015

Required Date: 7/9/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	600.2612	17.7176	19			
M304FX0 75-16F										**		JUL 09 2015	DAS 24 9-89
Expanded Metal Flat SS													

Location

Loc Qty

Loc Code

WA004

320

M132271

288

M132587

32

WA006

280.2612

M131107

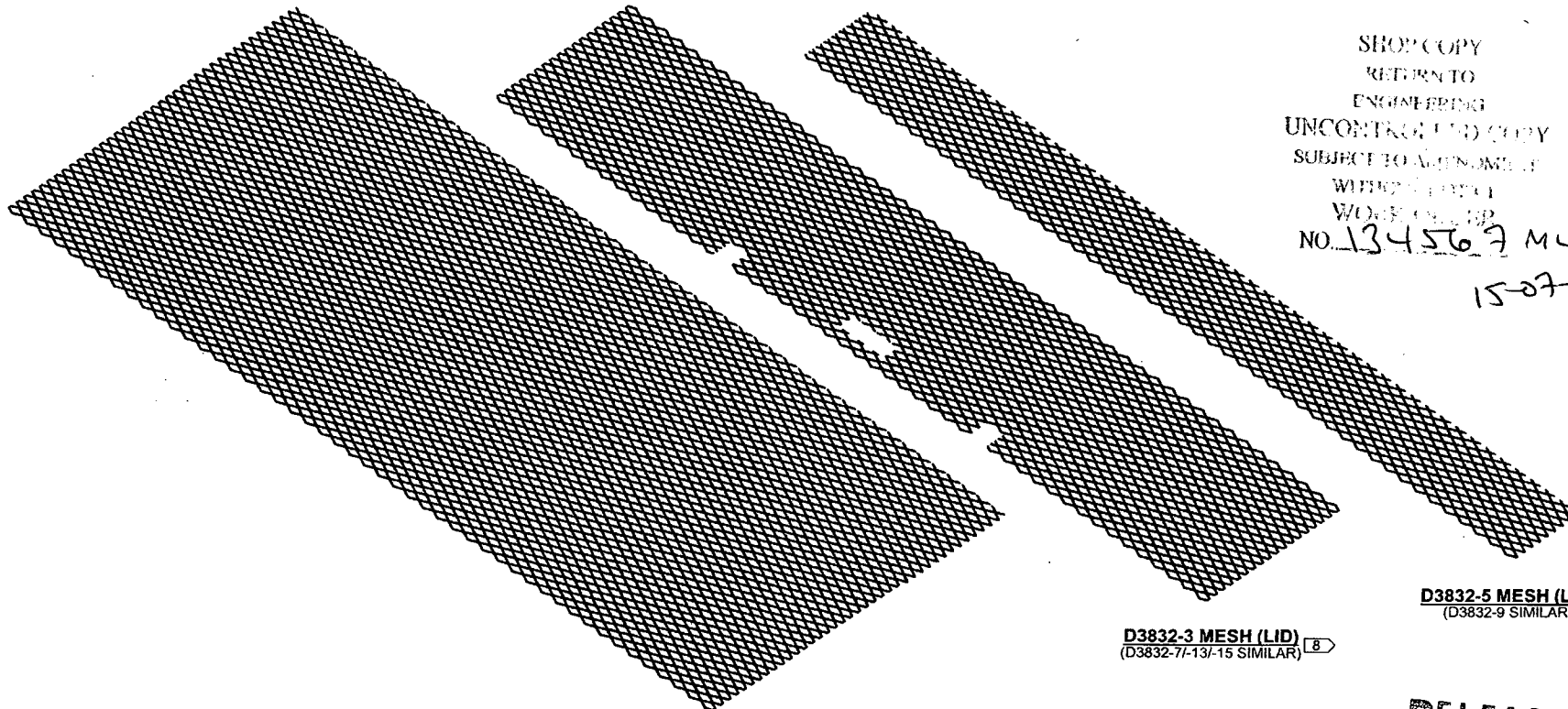
115.8612

M131629

164.4

19

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO APPROVAL
 WITHOUT DATA
 WORK ORDER
 NO. 134567 MWS
 15-07-09



D3832-1 MESH (BASE)
 (D3832-11 SIMILAR)

D3832-3 MESH (LID)
 (D3832-7/-13/-15 SIMILAR)

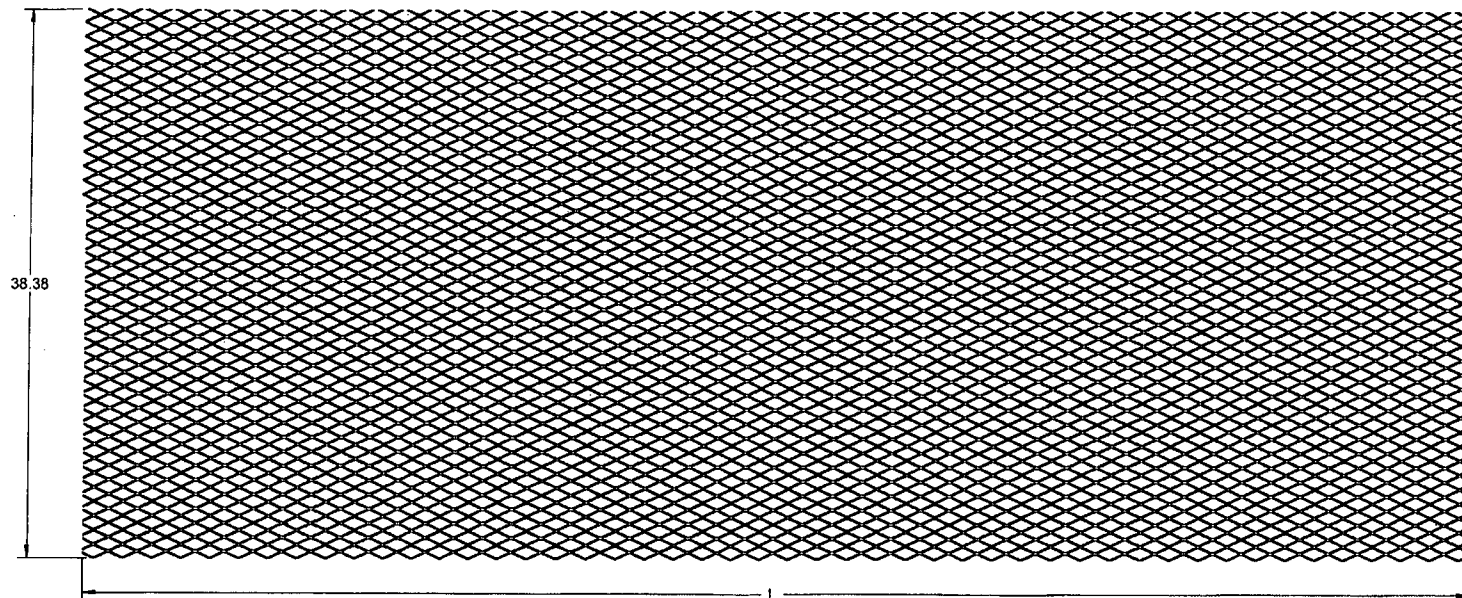
D3832-5 MESH (LID)
 (D3832-9 SIMILAR)

RELEASED
 2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 SHEET 1 OF 3 TITLE MESH (LID) SCALE NTS DATE 12.05.17		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		



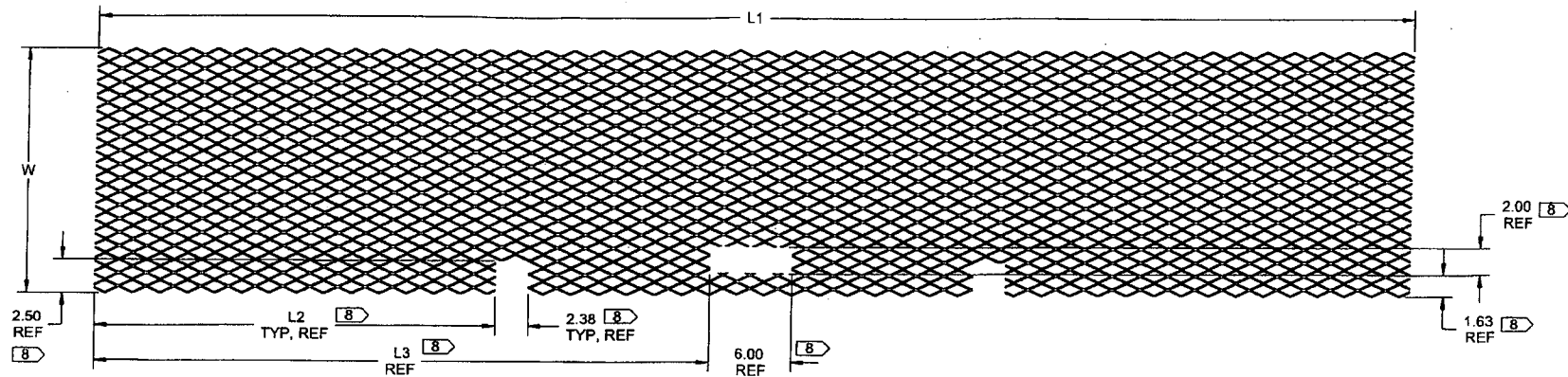
D3832-X MESH (BASE)



DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

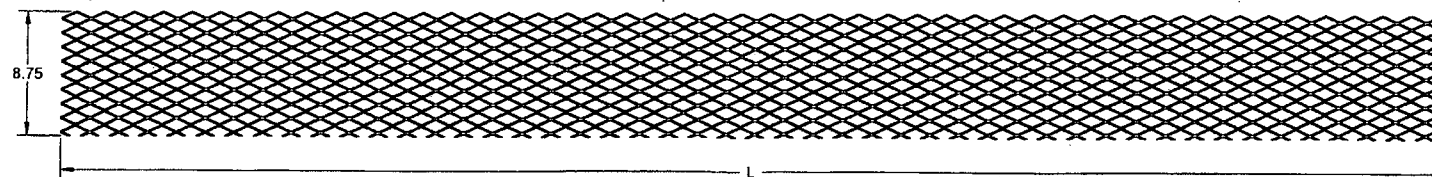
RELEASED
2012-07-16
WP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		TITLE	SHEET 2 OF 3
APPROVED		MESH (LID)	SCALE
DE APPR.			NTS
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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WR

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3832
MFG. APPR.		REV. B
APPROVED		SHEET 3 OF 3
DE APPR.		TITLE MESH (LID)
DATE 12.05.17		SCALE NTS
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